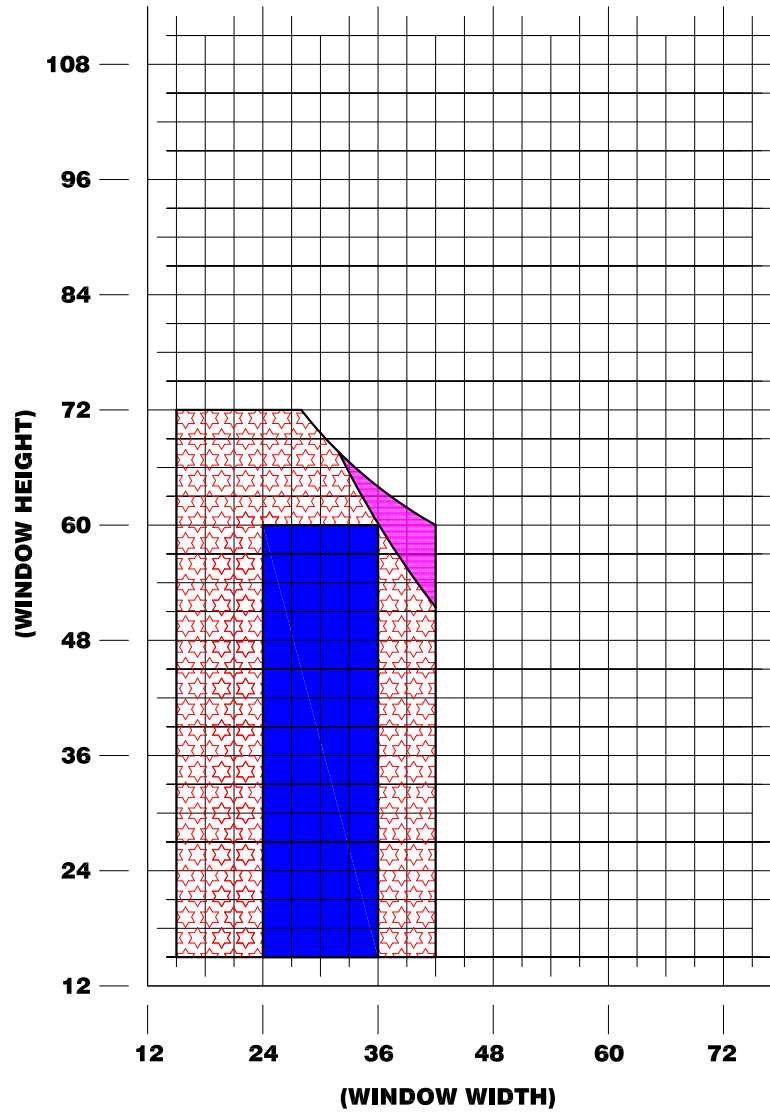


SIZE & WEIGHT CHART



ACCEPTABLE AREA



**ACCEPTABLE AREA
 FOR ROTO OPERATORS**



**NOT ACCEPTABLE
 FOR 1/8" IG GLASS**

- THESE GRAPHS ARE BASED ON THE OPERATIONAL AND WEIGHT CAPABILITIES OF OUR HARDWARE, THE SQUARE FOOTAGE OF GLASS, AND THE MAXIMUM WEIGHT OF A TOTAL WINDOW.

- THE MAX WEIGHT OF ANY WINDOW WITHIN ONE MASTER FRAME IS 220 LBS

- THE MAX. SQUARE FOOTAGE OF 1/8" IG GLASS IS 15 SQUARE FEET PER VENT OR FIXED LITE